



HARD FOLDING TONNEAU COVER INSTALLATION GUIDE

3641P MAR/2008	GUIDE FOR FOLD-A-COVER® DG2572, DG2574	TRUCK MODEL(S): 2008 DODGE DAKOTA WITH CARGO RAILS OPTION
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NOTES TO INSTALLER:

- Install Parts as shown in illustrations.
- Temperature should be no lower than 70° F when installing.
- Be sure the truck is setting on a level surface.
- Apply a dab of lock tight to each fastener before use.
- **Some trimming of bed liner may be required for proper fit and function.**
- Make sure the end user receives the warranty registration envelope, keys, and the operation instructions.



* Truck model shown in images may or may not represent the truck referred to in this installation guide.

NOTES TO CUSTOMER:

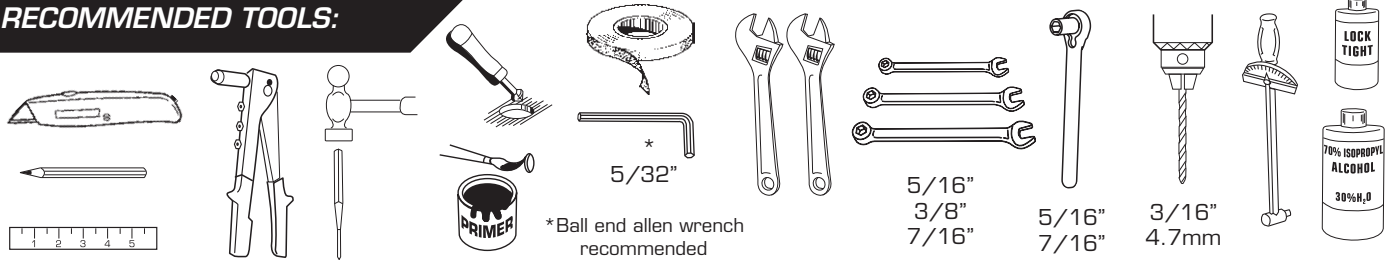
- For proper use and maintenance, refer to the operation and care label located on the underside of the rearmost panel on cover (driver's side).



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4045 Karona Ct. Caledonia, MI 49316
phone: (616) 656.6886 fax: (616) 656.3771

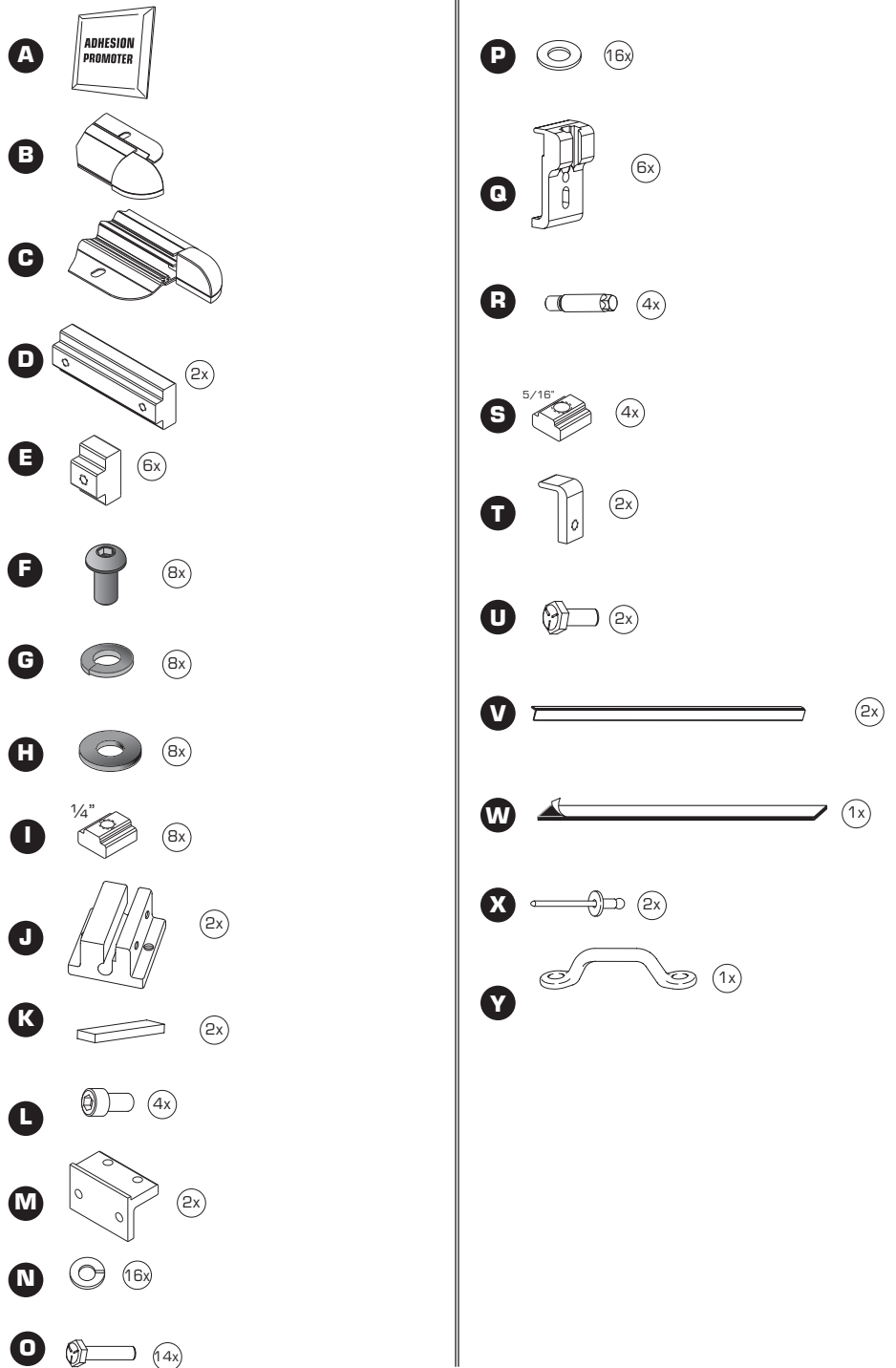
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RECOMMENDED TOOLS:



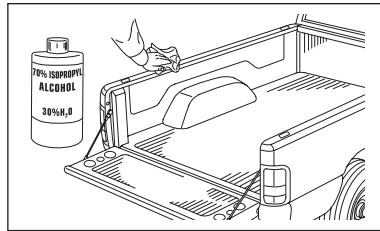
PARTS LIST:

A	2095	Adhesion Promoter
B	3554-LH	LH Wind Seal
C	3554-RH	RH Wind Seal
D	3687A	T-Nut, Long
E	3687B	T-Nut, Short
F	3553	1/4-20 x 1/2 BSHCS CVS Black
G	3555	1/4 Split Lockwasher Black
H	3556	1/4 SAE Flat Washer Black
I	3559	T-Nut, 1/4-20
J	3410	Hinge Bracket
K	3411	Hinge Bracket Shim
L	3509	#10-32 x 1/2 SHCS
M	3413A	Mounting Bracket
N	3510	1/4" Lock Washer
O	3504	1/4-20 x 1 HHCS
P	3658	Flat Washer, 1/4 USS
Q	3652A	Striker Clamp Bracket
R	3651	Striker Bolt
S	3656	T-Nut 5/16-18
T	3654C	Center Latch Clamp
U	3697	1/4-20 x 1/2 HHCS Magni 565
V	3689-70	Blade Seal
W	2092	Foam Tape, 1.50" x 18"
X	2069	Rivet, 3/16" x 3/8" SST
Y	2070	Catch (Footman's Loop)



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STEP ONE: WIND SEAL (SIDE RAIL) APPLICATION

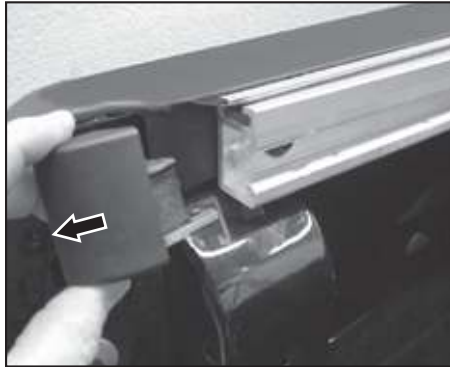


WIPE DOWN BOTH SIDE RAILS
Using a clean cloth and 70% Isopropyl Alcohol, wipe down both side rails to ensure a clean surface for installation.

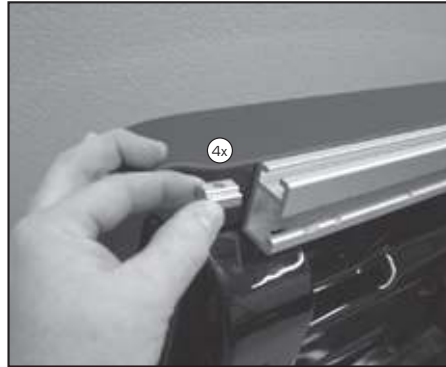


REMOVE PROTECTIVE BACKER FROM WIND SEAL RAILS:
Remove the protective film from the foam tape on the passenger and drivers side wind seal rails (B & C).

Note: The foam tape is for surface protection and sealing on this application and is not adhesive.



Remove plastic end cap from cargo track.



Insert 4 of item (I) into the top track position as shown above. *Note: This T-Nut has a 1/4" tapped hole not to be confused with item (S) that has a 5/16" hole which is larger.*



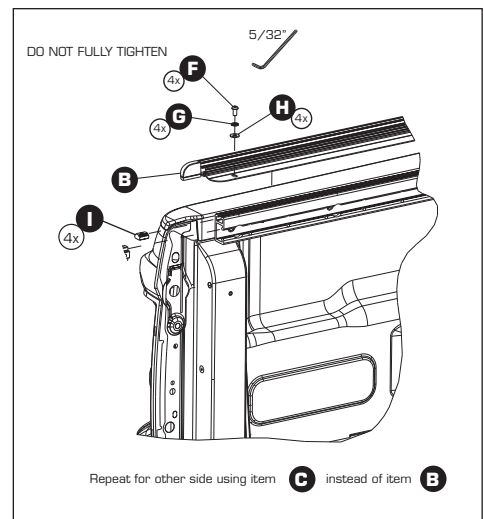
Set item (B) on top of the plastic bed cap leaving the top slot in the track exposed as shown above. Line up the T-Nuts in the track with the slotted holes in the wind seal rail.



Slide the wind seal rail in place over the top of the T-Nuts and install the fasteners and washers items (F, G, & H)



Using a 5/32" Allen wrench and hand tighten the 4 fasteners into the T-Nuts. Note: do not fully tighten at this time. Repeat this operation with item (C) on the passenger side of the vehicle.



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STEP TWO:

INSERT BRACKET ASSEMBLIES INTO CARGO TRACK

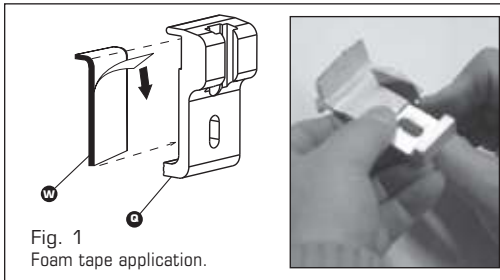


Fig. 1
Foam tape application.

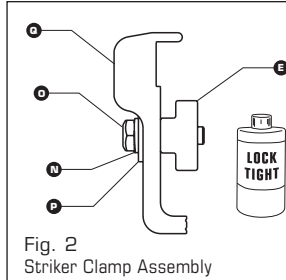


Fig. 2
Striker Clamp Assembly

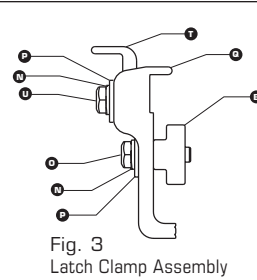


Fig. 3
Latch Clamp Assembly

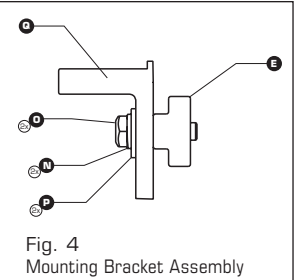


Fig. 4
Mounting Bracket Assembly

AFFIX FOAM TAPE TO CLAMPS

Cut the foam tape (W) into 3" inch lengths. Remove the backer from the tape exposing the adhesive and carefully place the tape on the inside surface of the striker clamp brackets (P) starting just above the slot in the clamp. Allow the tape to follow inner contour of clamps to the top of the clamp as pictured. Trim excess tape with the razor knife (foam tape protects the painted surface of the vehicle).

PRE ASSEMBLE THE STRIKER CLAMP BRACKETS, CENTER LATCH BRACKETS AND THE HINGE MOUNTING BRACKET ASSEMBLIES:

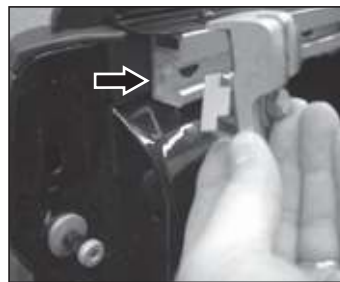
Pre assemble the (6) striker clamp and center latch clamp assemblies (Q) and the T-Nuts (E) with bolt and washers (O, N, & P). Insert the bolt and washers through the hole above the slot in the outer clamps; threading the bolt into the T-Nut. Start the bolt a few threads.

Complete the (2) center latch assemblies adding the center latch clamp item (T) with bolt and washers (U, N & P)

Pre assemble the (2) hinge mounting brackets (M) with the long T-Nut (D) and bolt and washers (O, N & P). Cut and paste drawing from step 3, correct item E to item D.



Remove both of the tie down assemblies from the cargo track system.



Slide the front striker clamp bracket assembly very near the front of the track.



Slide the hinge mounting bracket assembly in next. Position this assembly approximately 1/4 of the way in the track toward the front of the vehicle.



Slide 1 of the 2 cargo tie downs back into the track.

Important note: While installing the clamps and tie down assemblies into the track leave these items finger tight at this time.



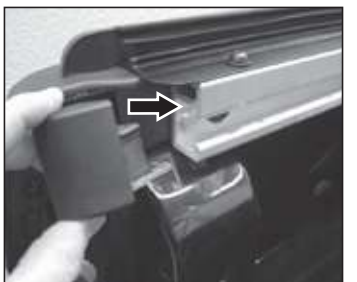
Slide the center latch bracket assembly into the track. Position the center latch assembly approximately in the middle of the track.



Slide the second cargo tie down back into the track.



Slide the rear striker clamp bracket assembly into the track. Position the rear striker clamp assembly very near the rear end of the track.



Reinsert the plastic end cap into the cargo track.

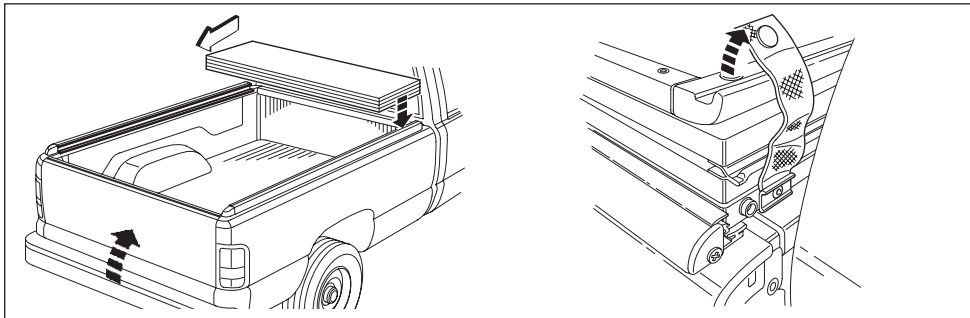
Repeat these same steps on the passenger side of the truck

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STEP THREE:

INITIAL COVER PLACEMENT

NOTICE: Assistance may be required to perform this step.



PLACE COVER BETWEEN WIND SEAL RAILS:

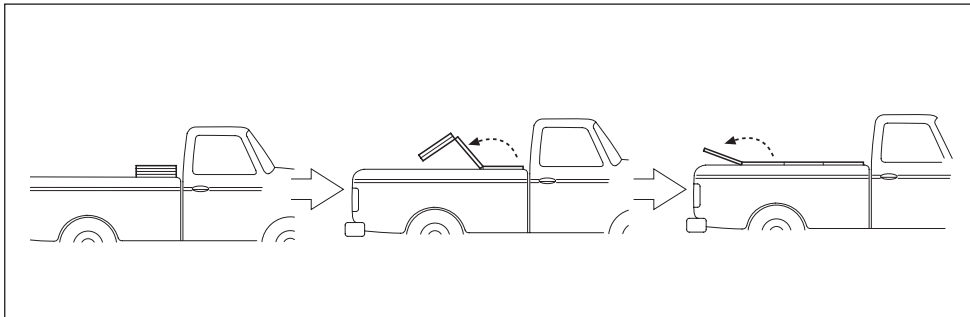
Carefully remove the folded cover from the shipping box and remove packing materials from the corners of the cover.

Note: Retain two of the foam corner blocks for Step Ten.

Place the cover between the wind seal rails at the front of the truck bed and release the three snap restraints as shown in the diagram and pictures above.



Pictured: Detaching snap restraint from cover.



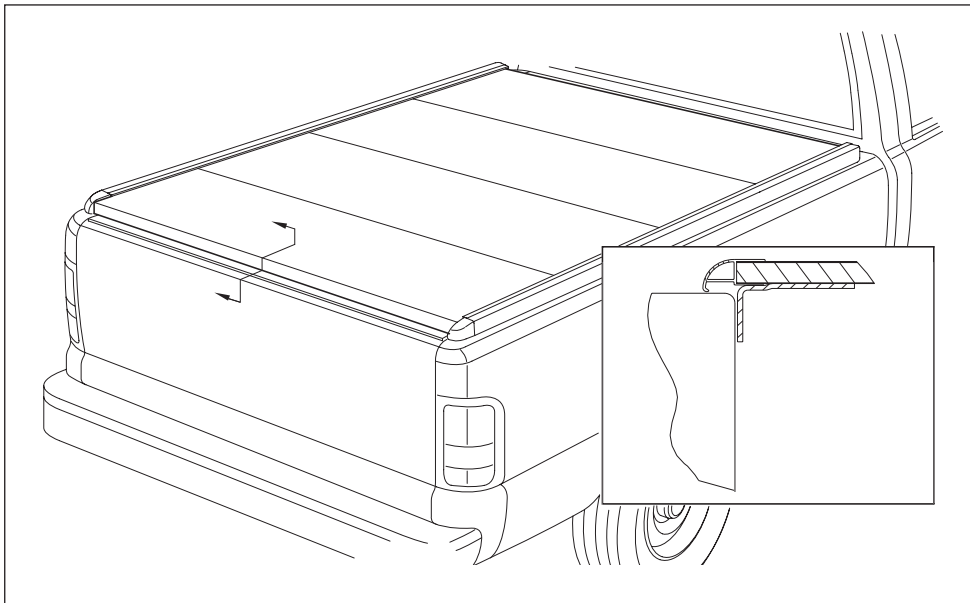
CAREFULLY UNFOLD COVER:

Unfold the cover between the installed wind seal rails on the truck bed.

It may be necessary to adjust the wind seal rails for the cover to fold out flat and sit between the wind seal rails.



Pictured: Unfolding cover between wind seal rails.



ADJUST PLACEMENT OF COVER:

Adjust the front to rear placement of the cover. Slide the cover rearward until the tailgate catch tab makes contact with the tailgate; then move the cover forward approximately 1/16". See the cross section view above. Open and close the rear panel to make sure there is no interference with the tailgate.

Center the cover **evenly** and **squarely** from side to side on the truck bed.

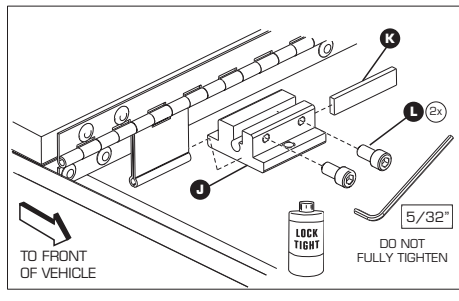
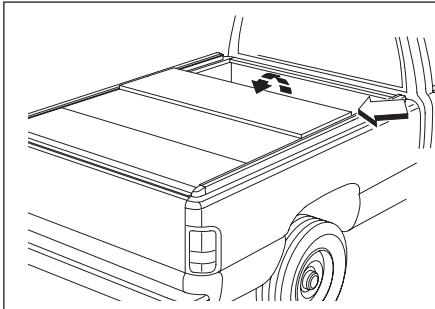


ALIGN LH & RH WIND SEAL RAILS TO THE COVER:

Make sure the upper rubber seal of the wind seal rails are evenly spaced 1/32" to 1/16" from the top edge of the cover for the entire length of the cover, front to back on both sides. Also align the rear of the wind seal rails with the rear panel of the cover on both sides.

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STEP FOUR: SECURE COVER TO TRUCK BED



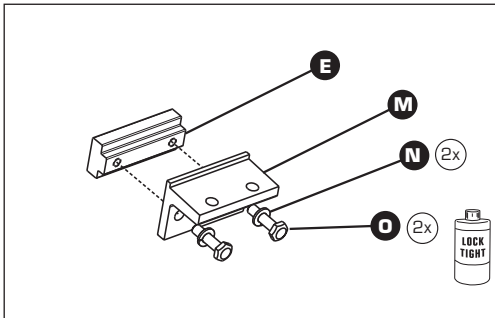
Pictured: Attaching Hinge Bracket to Cover.

FOLD BACK FRONT PANEL:

Carefully fold back the front panel.
Note: Make sure cover does not move from its centered position on the truck bed.

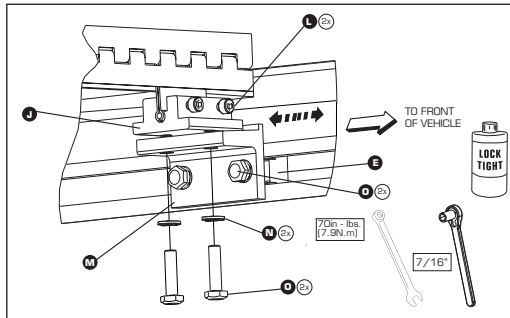
ASSEMBLE HINGE BRACKET:

Assemble drivers side and passengers side hinge brackets (J, K & L) finger tight as shown in the diagram and picture above.



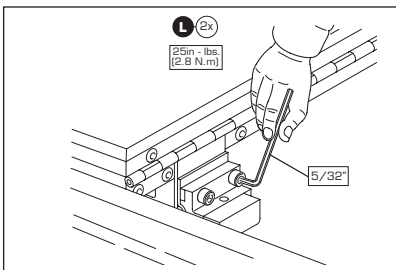
ASSEMBLE THE HINGE CLAMP MOUNTING BRACKET:

Using bolt (O) and washer (N) attach the hinge clamp bracket (M) to the Mounting Bracket T-Nut (E) that was installed into the track in step one. Tighten the bolts finger tight only allowing the assembly to slide in the track.



HINGE CLAMP ASSEMBLY WITH TRACK SYSTEM:

Slide the clamp along the track and position it under the hinge bracket (J) as shown above. With the bolt holes aligned insert bolt (O) and washer (N) through the hinge clamp mounting bracket from the bottom as shown above. Tighten the four (part O) fasteners as indicated to 70 in. lbs. (7.9 N. m.). Repeat for both driver and passenger side.



SECURE HINGE BRACKET BOLTS:

Tighten hinge bracket set bolts to 25 in. lbs. (2.8 N. m.)
Note: Make sure hinge bracket shim (K) is seated to the bottom of the receiver groove in the hinge bracket.

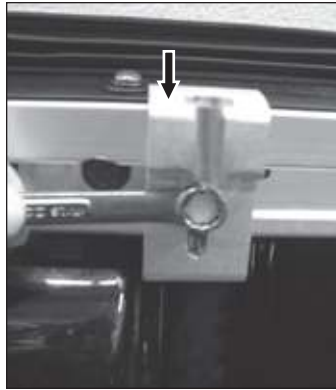
STEP FIVE:

STRIKER CLAMP BRACKET POSITIONING



POSITION AND TIGHTEN FRONT STRIKER CLAMP BRACKET ASSEMBLIES:

Using a tape measure locate the position of the front striker clamp assemblies. This dimension should be approximately 2 1/2" from the front panel of the box to the front edge of the striker clamp as shown above.

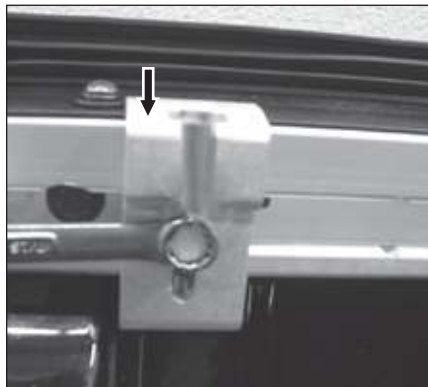


Using the 7/16" wrench, apply downward pressure to the clamp assembly while tightening striker clamp bracket assemblies to 70 in. lbs. (7.9 N. m.). Repeat for both front clamp assemblies.



POSITION AND TIGHTEN REAR STRIKER CLAMP BRACKET ASSEMBLIES:

Using a tape measure locate the position of the rear striker clamp assemblies. This dimension should be approximately 3 3/8" from the tailgate to the rear edge of the striker clamp as shown above.

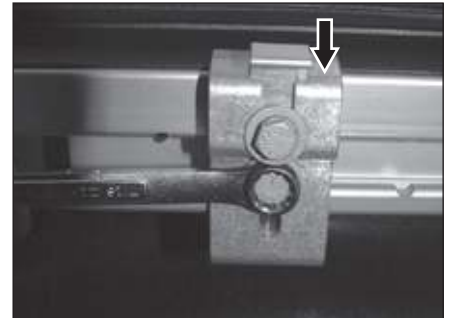
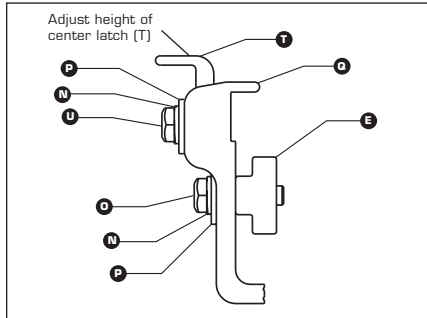


Using the 7/16" wrench, apply downward pressure to the clamp assembly while tightening striker clamp bracket assemblies to 70 in. lbs. (7.9 N. m.). Repeat for both rear clamp assemblies.

Note: It may be necessary to reposition the striker clamps during the final adjustments in step nine.

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STEP SIX: ATTACH CENTER LATCH CLAMPS



With the tailgate open and the rear cover panel closed slide the center latch bracket assembly into place centered with the center latch assembly on the bottom of the number three panel of the cover as shown above.

Adjust the height of the center latch upper catch tab so the center latch cam on the cover will travel freely under the catch tab. Repeat for both driver and passenger sides.
Note: Make sure the center latch catch tab (T) does not contact the bottom surface of panel three.

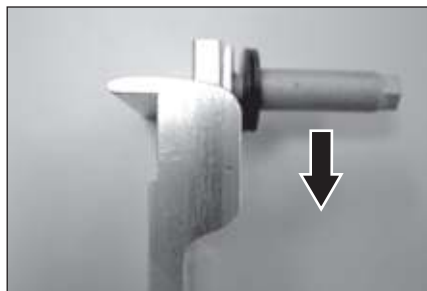
Open the cover to its fully open position. Using the 7/16" wrench, apply downward pressure to the clamp assembly while tightening the center latch clamps to 70 in. lbs. (7.9 N. m.).



IMPORTANT NOTE:
ALWAYS FULLY OPEN THE REAR PANEL FIRST AND CLOSE THE REAR PANEL LAST.
To insure proper operation of the center latch mechanism always open and fold the rear panel of the cover to its fully open position before starting any folding motion of the second or third panels, continue the opening sequence by folding the second and third panel to the fully open position and secure the docking straps. To close the cover, reverse these steps in the same order, making sure to close the rear panel last.

Also tighten the upper bolt securing the position of catch tab.

STEP SEVEN: INSERT STRIKER BOLTS



INSERT AND SECURE STRIKER BOLTS:
Pre-assemble the striker bolt with 2 washers and thread it into the T-nut.

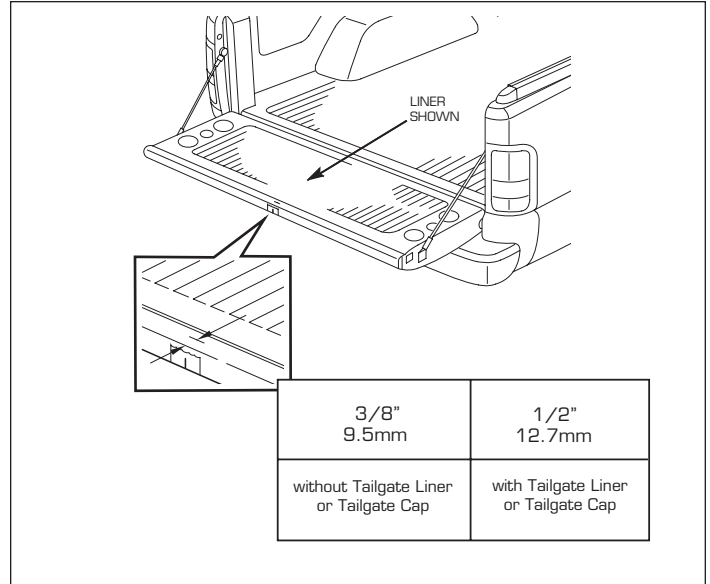
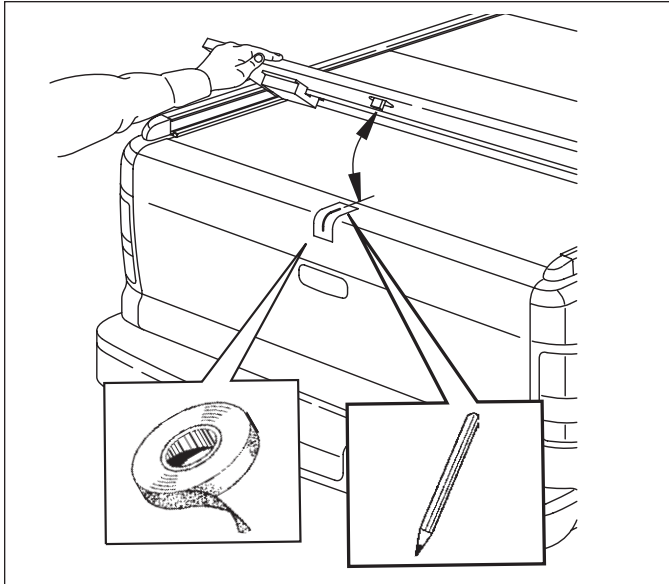
With the front and rear panels still in their fully open positions, install the striker bolts, T-nuts and washers (S, P & R).

Tighten the striker bolt finger tight and repeat this step for all four of the striker clamp brackets.

Slide the T-nut assembly into the T-slot in the striker clamp bracket as shown in the picture above.

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STEP EIGHT: FOOTMANS LOOP INSTALLATION

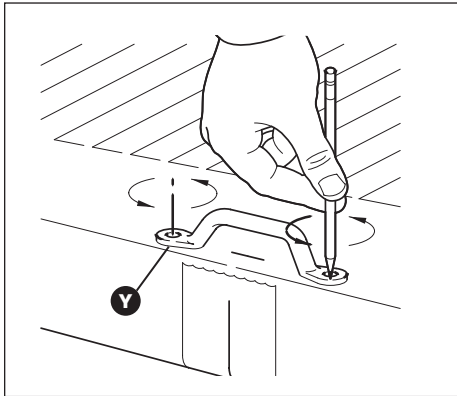


IDENTIFY CENTER OF TAILGATE :

Use masking tape and a pencil to locate the center of the tailgate catch tab in relation to the top of the tailgate as shown above.

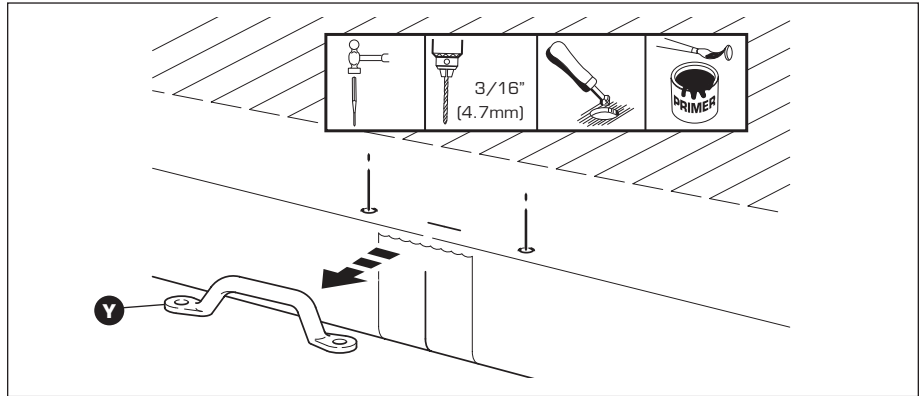
IDENTIFY CORRECT VERTICAL PLACEMENT:

See the drawing above for the correct placement of the footmans loop in relation to the top of the tailgate.



MARK LOCATION OF DRILL HOLES:

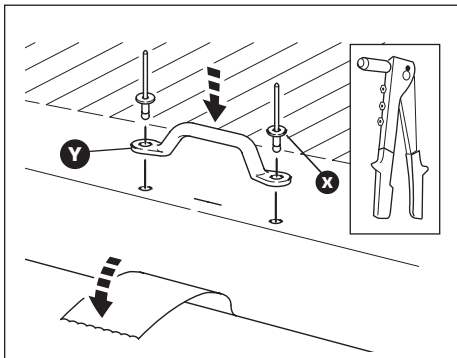
Use a pencil to mark the location of the footmans loop (Y) as shown above.



DRILL HOLES IN TAILGATE:

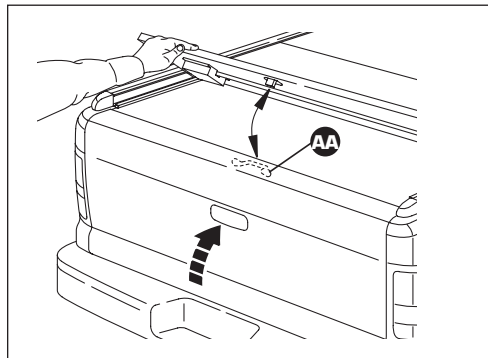
Use the center punch to start the holes and prevent the drill from slipping on the surface of the tailgate. Drill a 3/16" hole at each marked location.

Note: Use caution when drilling to prevent damage to the outside of the tailgate.



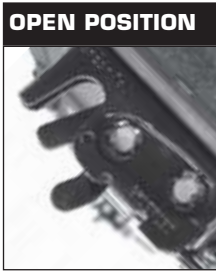
ATTACH FOOTMANS LOOP TO TAILGATE:

Attach the footmans loop (Y) to the tailgate with pop rivets (X) as shown above.



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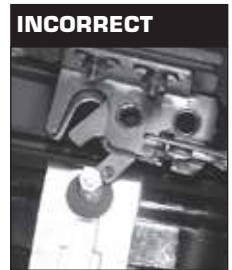
STEP NINE: ALIGN & ADJUST ROTARY LATCHES



OPEN POSITION



CORRECT



INCORRECT

Open the tailgate of the truck. Make sure the rotary latches are in their open position on both panels.

Gently lower either the front or the rear panel toward its closed position making careful note of the alignment of the striker bolts on the truck and the U-shaped striker bolt receiver in the rotary latch on the cover.

The U-shaped groove on the latch should be centered directly over the striker bolt.



If the striker bolt is not centered adjust it as follows. Loosen the 3/8" nuts on the latch assembly to slide the latch fore or aft until it is centered over the striker bolt on the truck.



Note: (If the rotary latch can not be properly adjusted check the position of the striker clamp assemblies. Additional adjustment is available by loosening and repositioning the striker clamp bracket assembly)



Repeat until all four latches are centered over their respective striker bolts.



Close the tailgate of the truck and return the cover to its fully closed position on both the front and rear panels. Re-check the spacing and alignment of the wind seal rails with the cover.



Open the front and rear panel to expose the wind seal rail bolts and using the 5/32" allen wrench tighten the wind seal rails to 70 in. lbs. (7.9 N. m.)



Return the cover to the closed position to make the vertical adjustment of the striker bolts. Use the 5/16" wrench to adjust the striker bolt height as shown in the picture above.



With the front and rear panels in their closed positions the top of the cover should be adjusted flush with the top of wind seal rails. Tighten the four striker bolts to 70 in. lbs. (7.9 N. m.).



To close and latch the front or rear panels simply use a smooth, firm downward pressure on the panel. (Start the downward closing motion approximately 12 inches before the panel reaches its closed position)



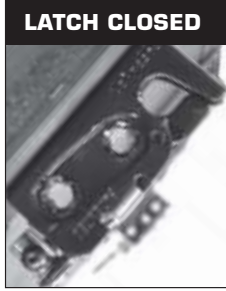
Note: Striker bolt setting may require readjustment after blade seals are installed in Step Eleven.

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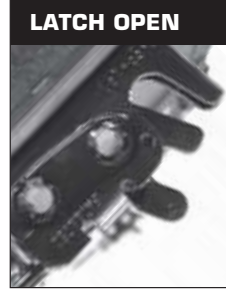
STEP TEN: ADJUST LATCH TIMING



Hold the rear panel in an open position at approximately a 45 degree angle with one hand. With your other hand manually close both the driver and passenger side rotary latches.



LATCH CLOSED



LATCH OPEN

With the cover in this suspended position operate the latch release handle. Both latches should open at the same time about half way through the travel of the latch release handle. If both latches release simultaneously no further adjustment is required, and you may tighten the cable end jam nuts as pictured below.



If any adjustment is required simply adjust the cable length at either latch as shown.

Turning the cable end nut clockwise will make that latch release sooner; turning the cable end nut counter-clockwise will make that latch release later. When adjustments are complete, you may tighten the cable end jam nuts as pictured to the right.



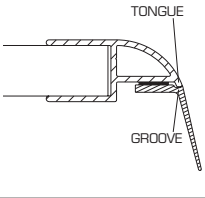
Using two small adjustable wrenches tighten the cable end jam nuts.

Repeat this adjustment sequence for the latches on the front panel.

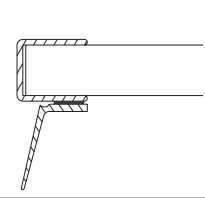
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STEP ELEVEN: ATTACH FRONT & REAR BLADE SEALS

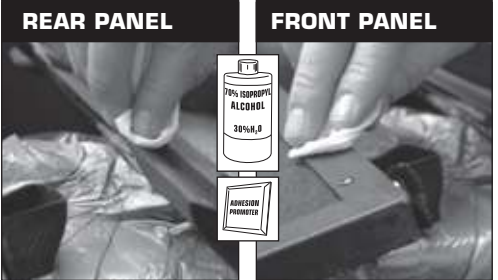
REAR SEAL



FRONT SEAL



SURFACE TEMP
70°F
OR ABOVE



Note: Using 2 foam corner packing blocks support the open front and rear panels of the cover as shown.

Surface temperatures below 70 degrees F will adversely effect the bond strength of the seal adhesive.

With the front and rear panels open and supported on the foam packing blocks; clean the seal surfaces with 70% isopropyl alcohol.
Note: Surface must be free of dust, dirt, oil and moisture. Make sure to clean the seal mating surfaces with either isopropyl or denatured alcohol as these solvents leave no residue that could effect the bond strength.
Apply the adhesion promoter (A) to both panels as shown in fig. 1. Allow the adhesion promoter to dry to the touch before starting the blade seal installation.



fig.2

ATTACH REAR BLADE SEAL

Expose a small section of the adhesive tape (4"-6") on the blade seal (V) as shown in fig. 2. Align the seal with the end of the panel making sure the tongue on the panel and the groove in the seal fit together as shown in the line drawing (far left).



fig.3

Work across the panel exposing small sections of the adhesive and aligning the seal.

Note: Do not stretch the seal as it is being placed on the cover.



fig.4

ATTACH FRONT BLADE SEAL

When you reach the end of the panel trim the excess seal material flush with the end of the panel with the razor knife. Firmly press the seal in place across its entire length.



fig.5

Expose a small section of the adhesive tape (4"-6") on the blade seal (V) and align the seal with the back edge of the channel starting 1/2" from the outside edge of the cover as shown in fig. 5.

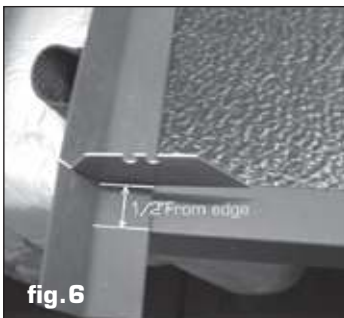


fig.6

Work across the panel exposing small sections of the adhesive and aligning the seal. When you reach the end of the panel trim the excess seal material 1/2" from the outside edge of the cover with the razor knife as shown above.



SILICONE PROTECTANT
+
CLEAN CLOTH

APPLY PROTECTANT TO UNDERSIDE OF BLADE SEALS USING A CLEAN CLOTH:

With the seals completely installed apply a light coat of Armor All® or a similar silicone protectant to the underside of both the front and rear blade seals using a clean, dry cloth.

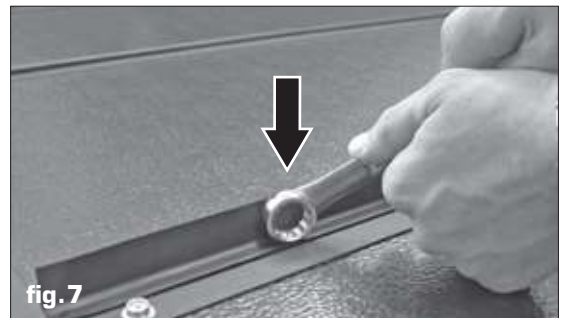


fig.7

To ensure proper transfer of the adhesive use the box end of a combination wrench or a similar tool to apply concentrated pressure to the blade seal as shown in fig.7. Start at one end of the seal and work the tool across the panel applying firm even pressure. Repeat for both the front and the rear seal.

Note: Closing the cover requires a smooth, firm downward pressure on the panel. Due to the nature of the rubber blade seals, it will initially take extra closing pressure until the memory in the seal material conforms to the seals final shape in the closed position.

HARD FOLDING TONNEAU COVER OPERATIONAL INSTRUCTIONS



To open the cover lift the latch release handle and open the rear panel to the fully open position.



To insure proper operation of the center latch mechanism always open and fold the rear panel of the cover to its fully open position before starting any folding motion of the second or third panels.



Continue the opening sequence by folding the second and third panel to the fully open position.



With the cover in the fully open and stacked position secure all three docking straps. It is important to secure the docking straps at all times when the cover is in the fully open position.



To close the cover, reverse these steps in the same order, making sure to close the rear panel last.

Note: Only operate the vehicle with the cover in the closed and latched position or the fully open position with the docking straps securely fastened. Operation of the vehicle with the cover in partially opened positions can cause severe damage to the cover and possibly the vehicle.